

ABCOR[®] - INDUCOR[™] MODULE: 12-HFM-251-ICV

Industrial Multitubular Ultrafiltration Module

PRODUCT DESCRIPTION

Part Number (KPN)	0712510
Membrane Chemistry:	PVDF
Membrane Type:	HFM (neutral charge)
Membrane Area:	45.5 ft ² (4.2 m ²)
Molecular Weight Cut-Off:	100,000 Dalton (nominal)
Construction:	Thirty (30) ½" diameter tubules in a PVC shell
Face Plate:	ABS
Gasket:	VITON [®]

OPERATING & DESIGN INFORMATION*

Maximum inlet pressure:	90 psi @ 119 °F (6.2 bar @ 48 °C)
Maximum operating temperature:	122°F (50 °C) at 84 psi max
Maximum permeate side back pressure:	3 psi (0.2 bar)
Minimum outlet pressure:	5 psi (0.3 bar)
Maximum feed side pressure drop:	7.5 psi @ 119 °F (0.5 bar @ 48 °C)
Allowable pH - Continuous Exposure:	2.0 – 10.0 @ 119 °F (48 °C)
Allowable pH - Short Term Exposure:	1.5 – 10.5 @ 119 °F (48 °C)

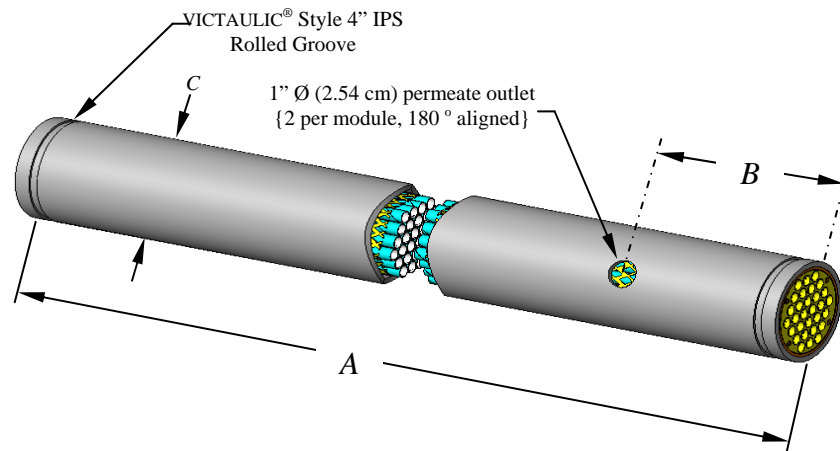
* Consult with Industrial Process Technology Group for specific applications.

FEED FLOW VS. PRESSURE DROP*

Circulation Flow	Crossflow Velocity		Pressure Drop		
	gpm	m ³ /hr	f/s	m/s	psi
175	40	9	2.7	4.8	0.34
200	45	11	3.4	6.0	0.40
225	51	12	3.7	7.2	0.50

* Data based on water at 77° F and specific gravity of 1.0.

NOMINAL DIMENSIONS



A	B	C
Inches (mm)	Inches (mm)	Inches (mm)
144 (3658)	8 (203.2)	4½ (114.3)

ANCILLARY PARTS

KMS recommends that these membranes be used with KMS supplied ancillary parts. Sealing is provided by o-rings and gaskets. No additional sealing compound or tape is recommended for use on threaded connections.

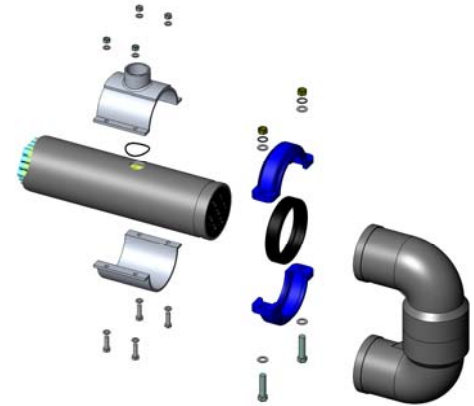
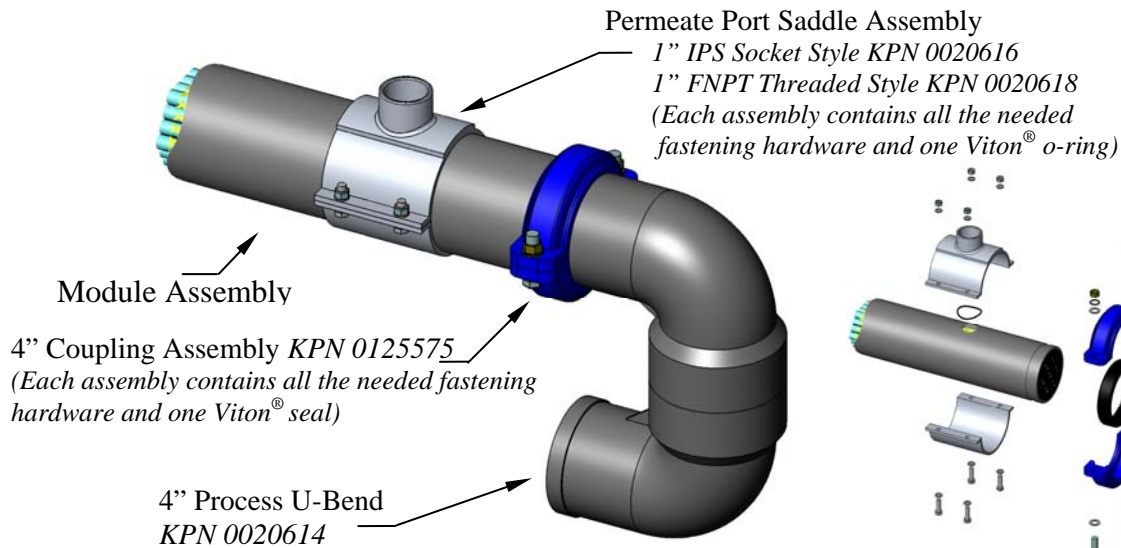
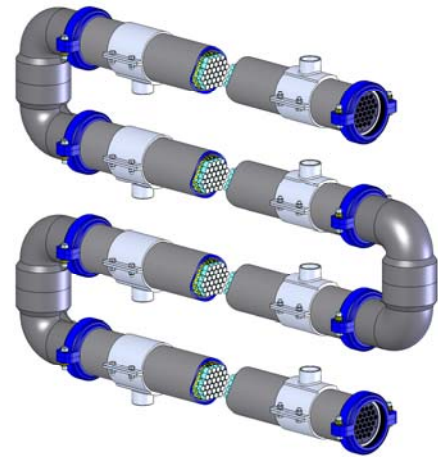
INDUCOR™ Module Process Pass Kits

- One Process Pass Kit contains;
 - Two Permeate Port Saddle Assemblies
 - Two 4" Coupling Assemblies

Available in two styles of Permeate Port Saddle:

1" IPS Socket Style Pass Kit KPN 0211875

1" FNPT Threaded Style Pass Kit KPN 0211885



MEMBRANE INCOMPATIBILITY

Prior to exposing the membrane to any chemical, the chemical should be reviewed by Koch Membrane Systems. Aside from the listed chemicals below, synthetic coolants, semi-synthetic coolants, kerosenes, naphtha, gasoline, floc polymers may affect membrane performance.

Chemicals that should be avoided include the following:

- Aprotic Solvent (e.g., Dimethyl Formamide, Dimethyl Acetamide, N-Methyl Pyrolidine, etc.)
- Chlorinated Solvents (e.g., Methylene Chloride, Chloroform, Carbon Tetrachloride, etc.)
- Ketones (e.g., Acetone, Diacetone Alcohol, etc.)
- Silicones or Silicone based Defoamers (e.g., Siloxane)

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